

Shp Lcky 11/05

Work Order ID 84324

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Item ID: D412-758-015

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 5/09/12 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 5/11/12 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN-D412-758	C

100

100

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPP412-758-015 CHG001

0.00

0.00

Scrlot15

12-5-11

110

110

Packaging

Packaging

Pick Kit

Memo

0.00

0.00

12/5/10

115

115

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

Scrlot15

12/5/10

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Item ID: D412-758-015 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount
 Start Date: 5/09/12 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 5/11/12 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Packaging	0.00							
120									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-758-015								
	Location: <u>FG 122</u>								
	PPP Rev: <u>DRAF</u>								
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

12/5/15

ME 12-05-17

Picklist Print

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Work Order ID: 84324

Parent Item: D412-758-015

Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 5/09/12

Required Date: 5/11/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev:A 10.06.21 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3531-041 Bracket Assembly		Manufactured	No			110	Each	0.0000					
D2464 3/4 Seal		Manufactured	No			110	f	86.9711	1.05	1.1052632			
cut qty of 2 at 6.6" as per dwg D2464-0066 ***per kit***				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST404		86.9711							
				61878		86.9711							
D3525-1 Placard		Manufactured	No			110	Each	11.0000					
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST053		11							
				81318		11							
D3645-1 Washer		Manufactured	No			110	Each	44.0000					
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST059		44							
				35024		16							
				35025		28							
AN525-10R7 Screw		Purchased	No			110	Each	453.0000					
				<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>						
				ST345		453							
				115371		7							
				116737		44							
				118686		100							
				120833		2							
				121390		300							

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Work Order ID: 84324

Parent Item: D412-758-015

Start Date: 5/09/12

Required Date: 5/11/12

Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Qty: 1.00

Required Qty: 1.00

NAS1149DN632J

Washer

Purchased No

110 Each 338.0000

4

4

Location

Loc Qty

Loc Code

ST298

338

118428

338

AN960JD10

Washer

NAS1149D0363J

Purchased No

110 Each 0.0000

7

7

MS21042L06

Nut

Purchased No

110 Each 372.0000

4

4

Location

Loc Qty

Loc Code

ST300

372

118354

2

119109

1

119758

1

120360

118

121444

150

121556

100

MS24693-S29

Screw

Purchased No

110 Each 88.0000

4

4

Location

Loc Qty

Loc Code

ST288

88

103915

88

RAM-B-201U-A

Socket Arm, 1.75"

Purchased No

110 Each 14.0000

2

2

Location

Loc Qty

Loc Code

ST396

14

121307

6

121391

8

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Work Order ID: 84324

Parent Item: D412-758-015

Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 5/09/12

Required Date: 5/11/12

Start Qty: 1.00

Required Qty: 1.00

RAM-B-202U

Purchased No

110 Each 14.0000

Round Plate Mount, Single 1" Ball

Location

Loc Qty

Loc Code

ST396

14

121307

6

121391

8

RAM-B-217U

Purchased No

110 Each 16.0000

Round Plate Mount, Dual 1" Ball

Location

Loc Qty

Loc Code

ST382

5

120639

5

ST396

11

121307

3

121391

8

MS21042L3

Purchased No

110 Each 2,926.0000

Nut

Location

Loc Qty

Loc Code

ST300

2926

117885

32

119017

1117

119075

138

121349

656

121444

983

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Shop Packet Print

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